

Heart Pine Flooring Grades

Grading is done per batch or lot, is not piece specific and graded on the best face.
You will find a small percentage of individual pieces that fall slightly above or below these specs.

	Premium Edge Grain	Premium #1	Select #2	Farmhouse #3	Naily	Cabin
Heartwood:	98% - 100%	95%- 100%	85%- 100%	60% - 100%	60% - 100%	varied
Grain Density: (rings per inch)	8+	8+	8+	4+	4+	4+
Knot Density: Maximum # of largest knot per 4' length & 4" width; or can have diameter equivalent in smaller knots	mostly clear - rare 1	Limited 2	Scattered 4	Varied - Heavy to light unlimited	Varied - Heavy to light unlimited	Varied - Heavy to light unlimited
Largest Knot Size:	½" All solid	1" All solid	2" All solid	3"+ mostly solid	3"+ mostly solid	Unlimited Solid or broken
Nail Holes:	Small & Rare	Small and limited	Scattered	Varied	Heavy	Varied
Bolt Holes:	None	Clean - Rare <½"	Clean - Occasional <1"	Occasional <1"	Occasional <1"	Varied
Natural Color: (exposure to uv light and oxidation will cause yellow / orange heartwood colors to darken and change to reddish tones)	Mostly red / orange heartwood with limited bright yellow streaking	Mostly red / orange heartwood with some bright yellow streaking	Mixture of reddish, orange and yellow heartwood tones along with some strips of pale colored sap wood	Mixed (limited blue stain)	Mixed	Broad range including some heavy blue stain and black ferrous stain
Checks: (aging stress cracks and surface checks can be filled and sanded during installation or left for a more authentic appearance)	Hair line - rare	Vertical, up to 1/16" that doesn't affect stability - limited	up to 1/16" that doesn't affect stability	up to 1/8" that doesn't affect stability	up to 1/8" that doesn't affect stability	Unlimited
Grain:	98%+ Edge Grain	Mixed Edge & Flat Grain	Mixed Edge & Flat Grain	Mixed Flat & Edge Grain	Mixed Flat & Edge Grain	Mixed Flat & Edge Grain
Width Range:	3"-5"	4"-10"	3" - 12"	3" - 12"	3" - 12"	3" - 12"
Nominal width and length range.	3" - 5" => 1' - 8'+	4" - 5" => 2' - 8'+ 6" - 8" => 3' - 10'+ 9" - 11" => 4' - 10'+	3" - 5" => 1' - 12' 6" - 8" => 2' - 12' 9" - 11" => 3' - 12'	1' - 12'	1' - 12'	1' - 8'